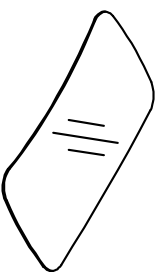
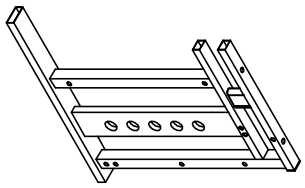


A x 1



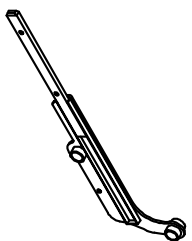
F x 1



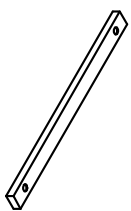
B x 1



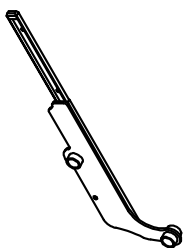
G x 1



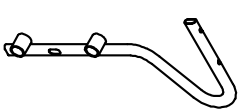
C x 1



H x 2



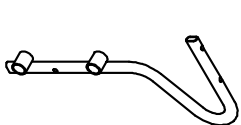
D x 1



I x 1



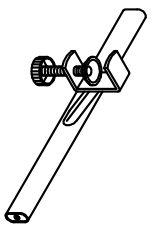
E x 1



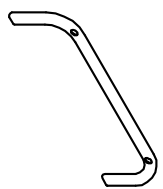
J x 1



**591mm
K x 1**



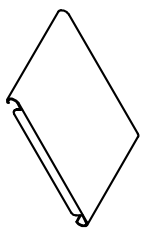
L x 1



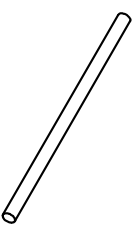
M x 1



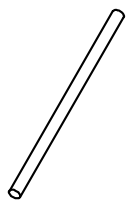
**225mm
N x 2**



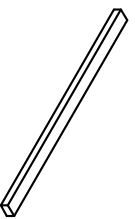
O x 1



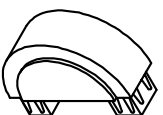
**1068mm
P x 2**



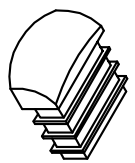
**1004mm
Q x 3**



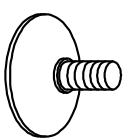
**1010mm
R x 1**



AAA x 2



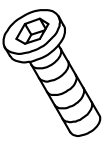
BBB x 4



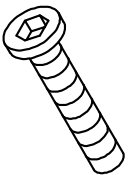
CCC x 4



DDD x 4



**27mm
EEE x 12**



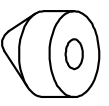
**50mm
FFF x 12**



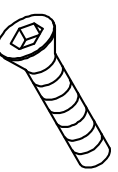
**18mm
GGG x 10**



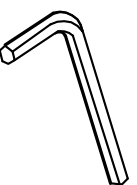
HHH x 2



III x 4



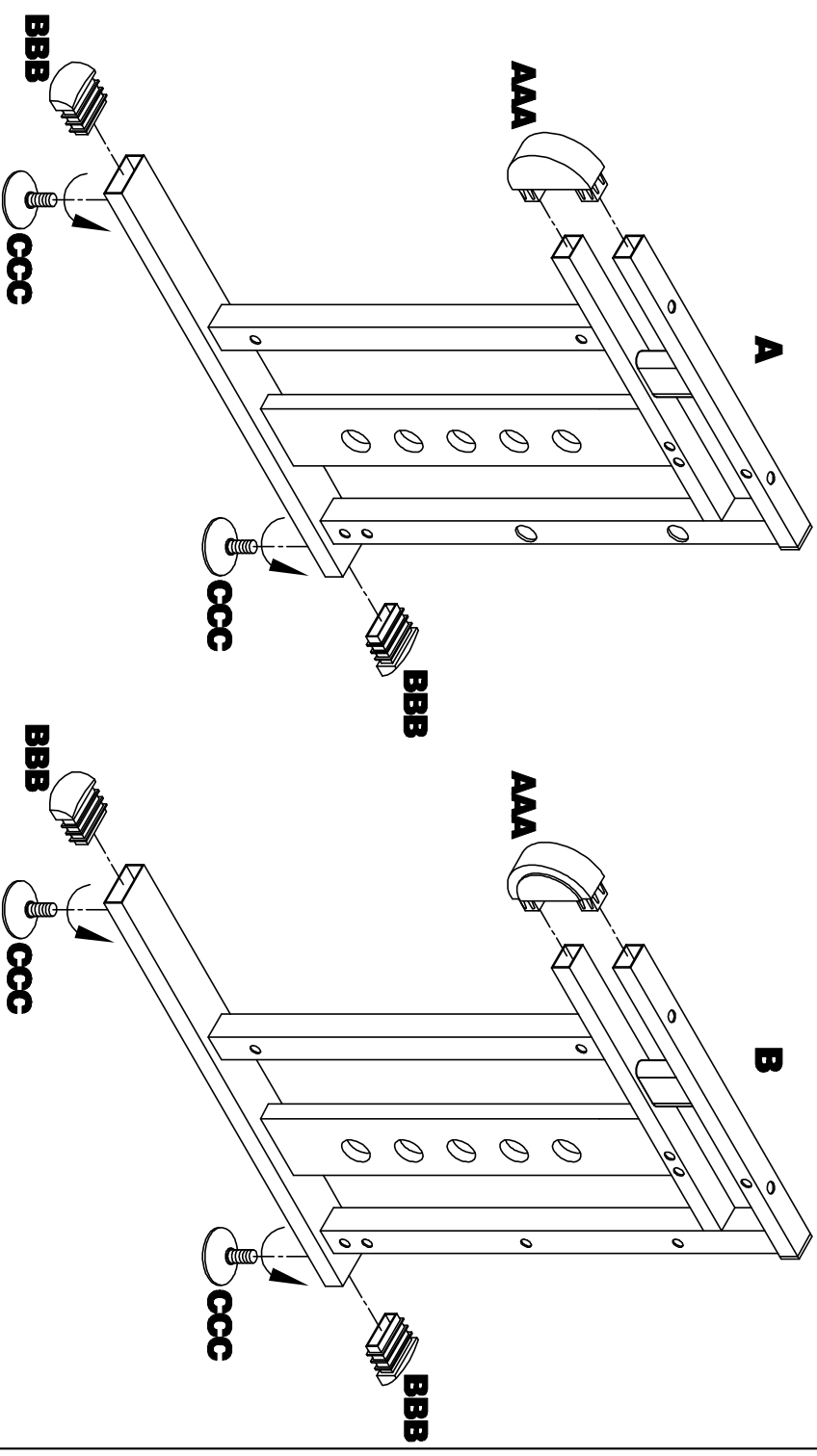
**40mm
JJJ x 4**



KKK x 1

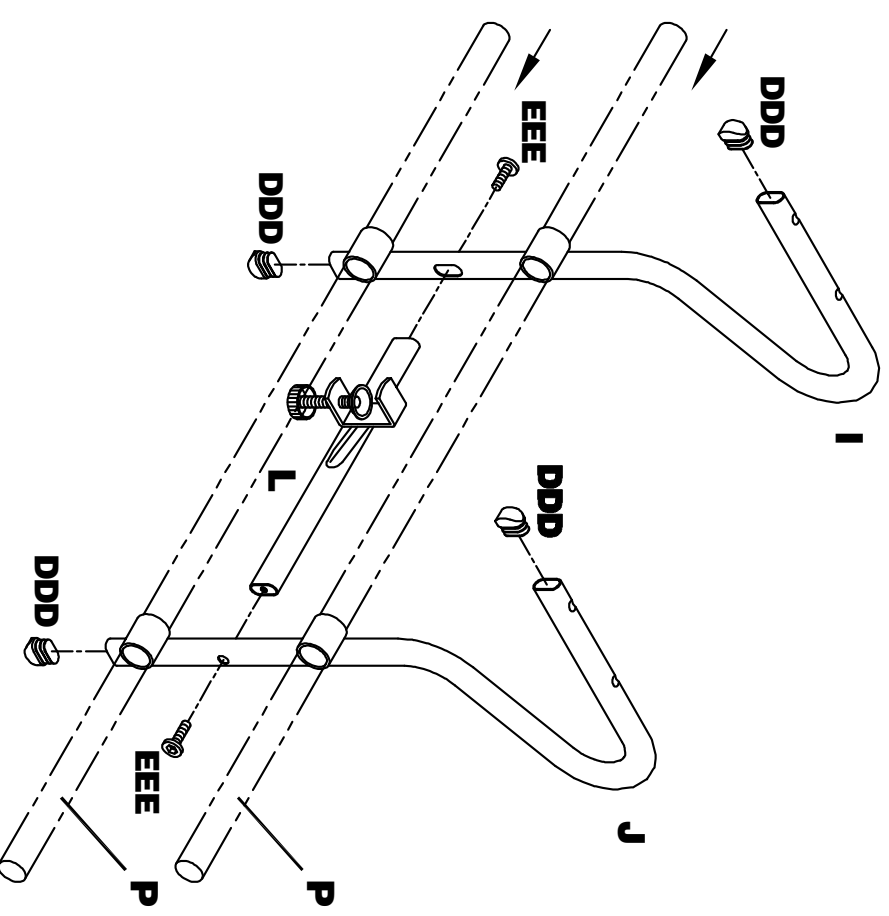
1

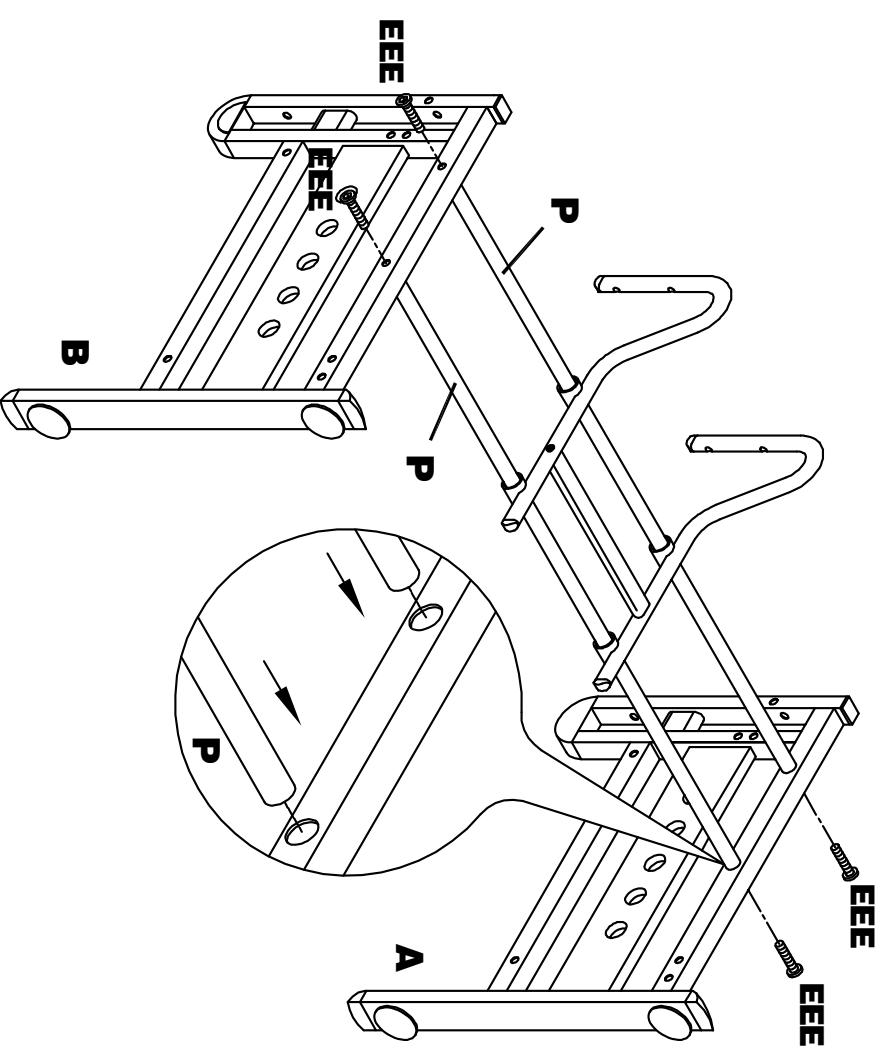
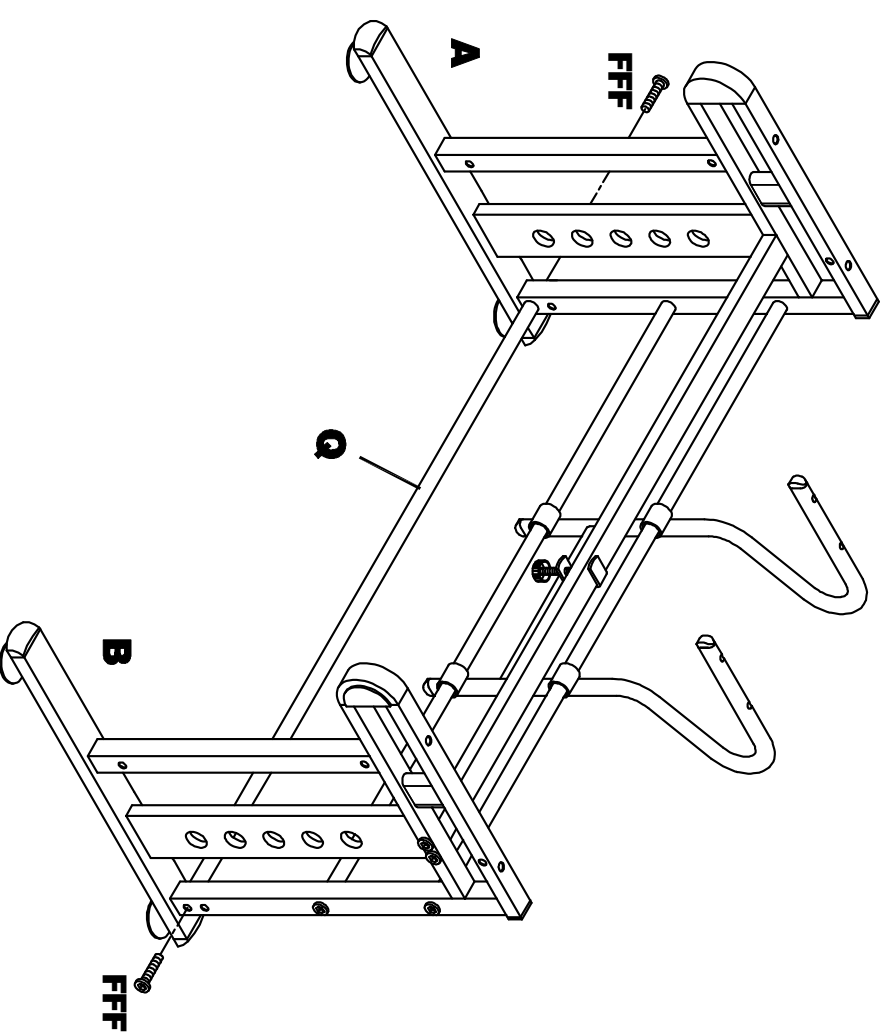
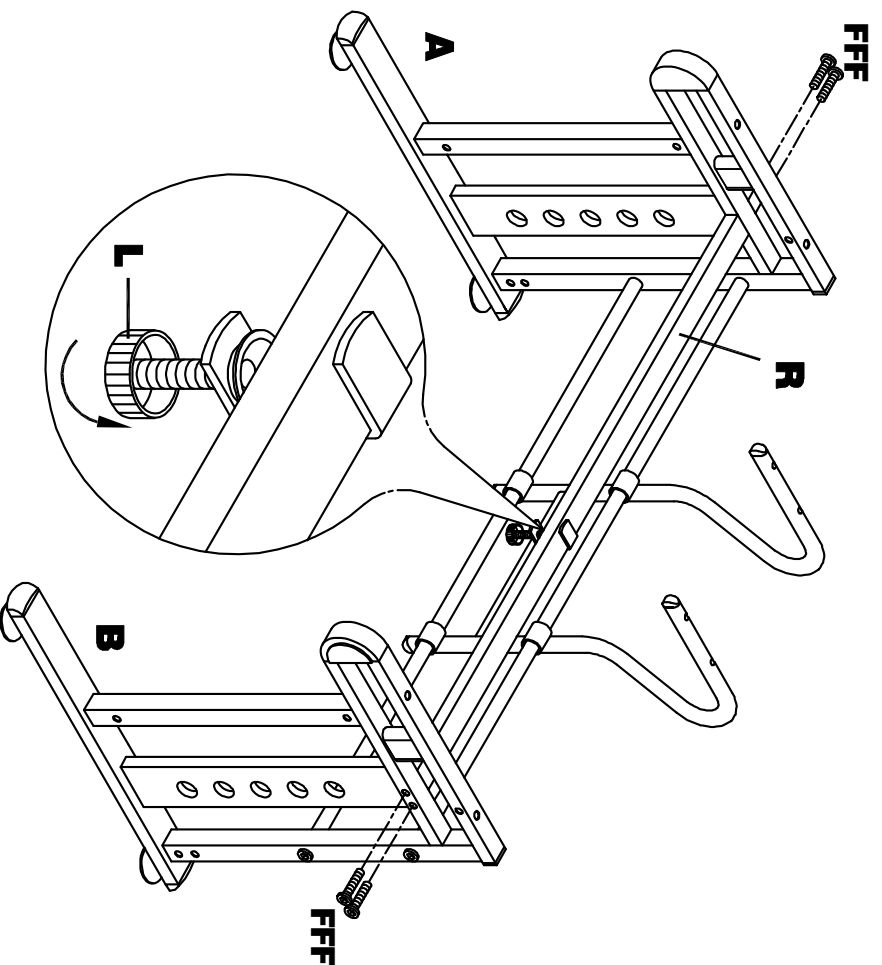
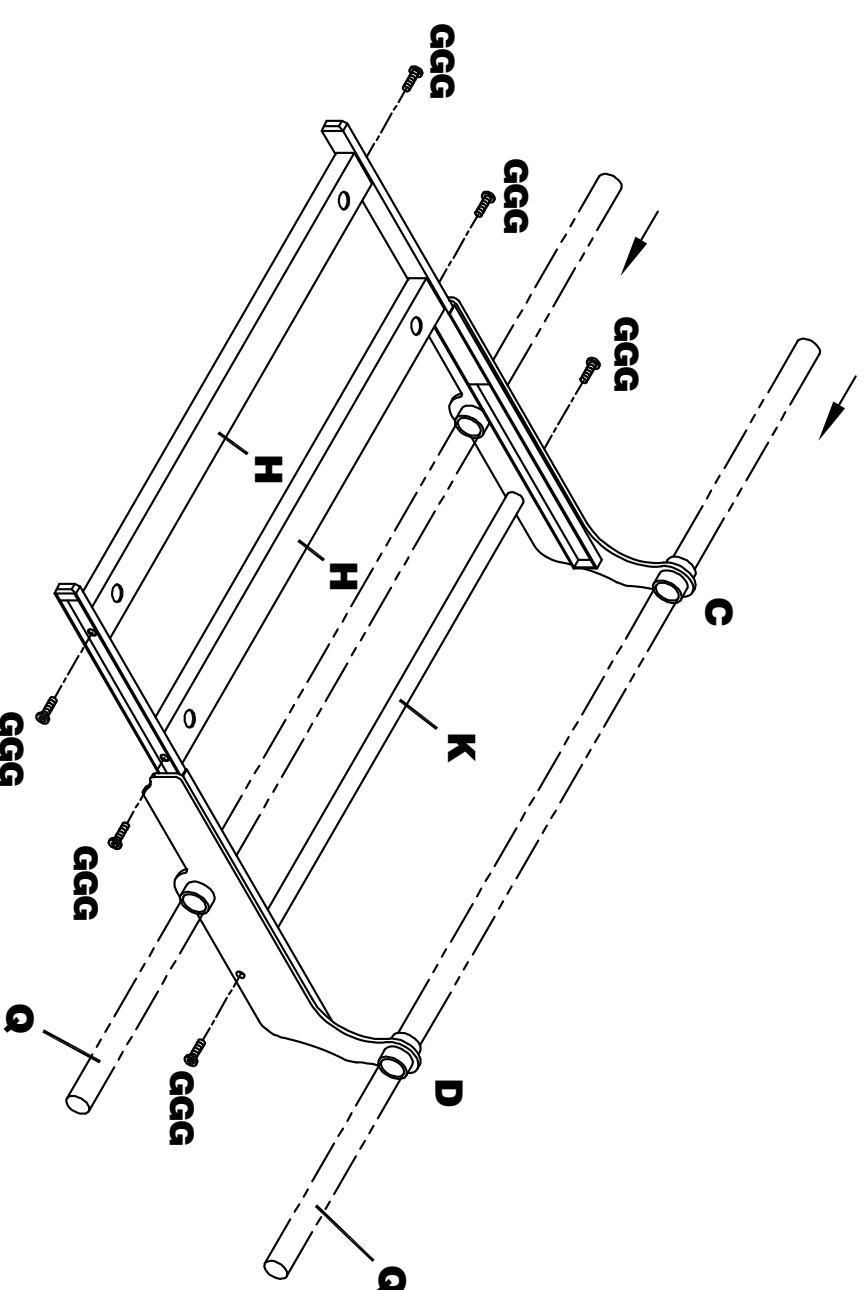
Insert parts **AAA** and **BBB** into the side panels **A** and **B**. Then, upwardly rotate parts **CCC** into the bottom rectangular tubes.



2

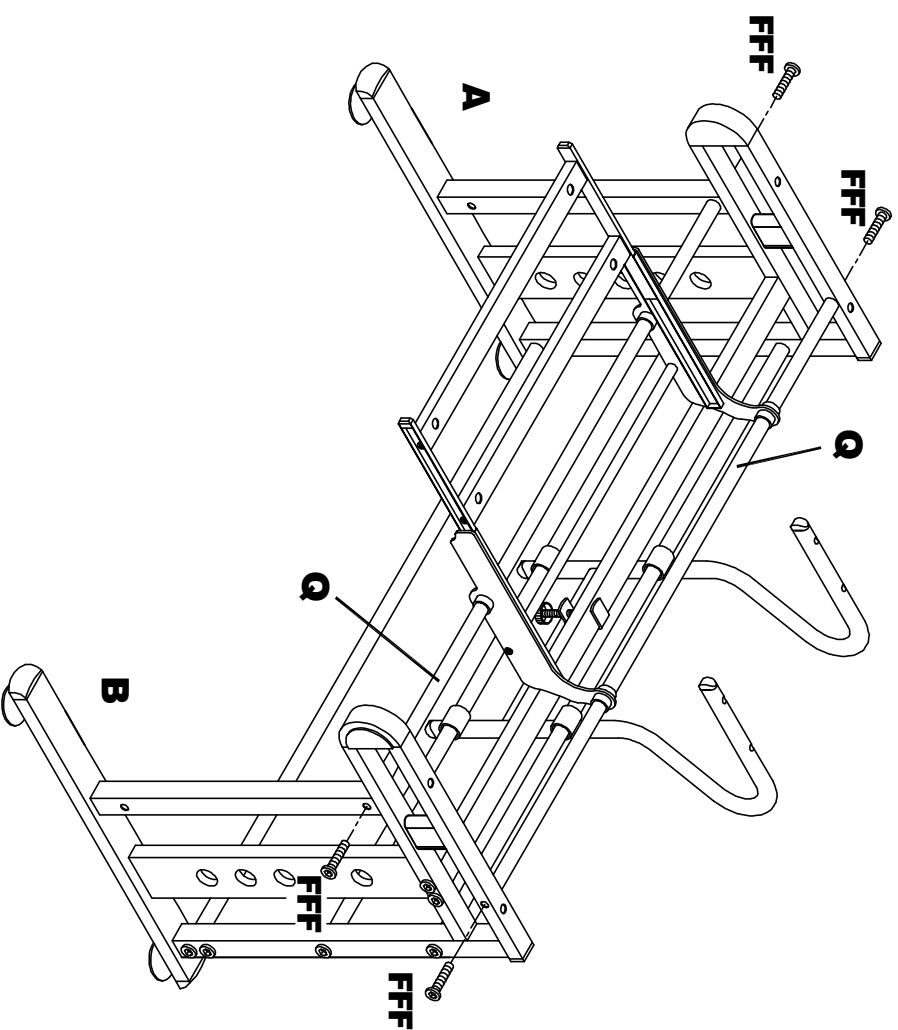
Insert parts **DDD** into tubes **I** and **J**. Next, assemble tubes **P** across parts **I** and **J**, then assembled parts **L** by using screws **EEE**.



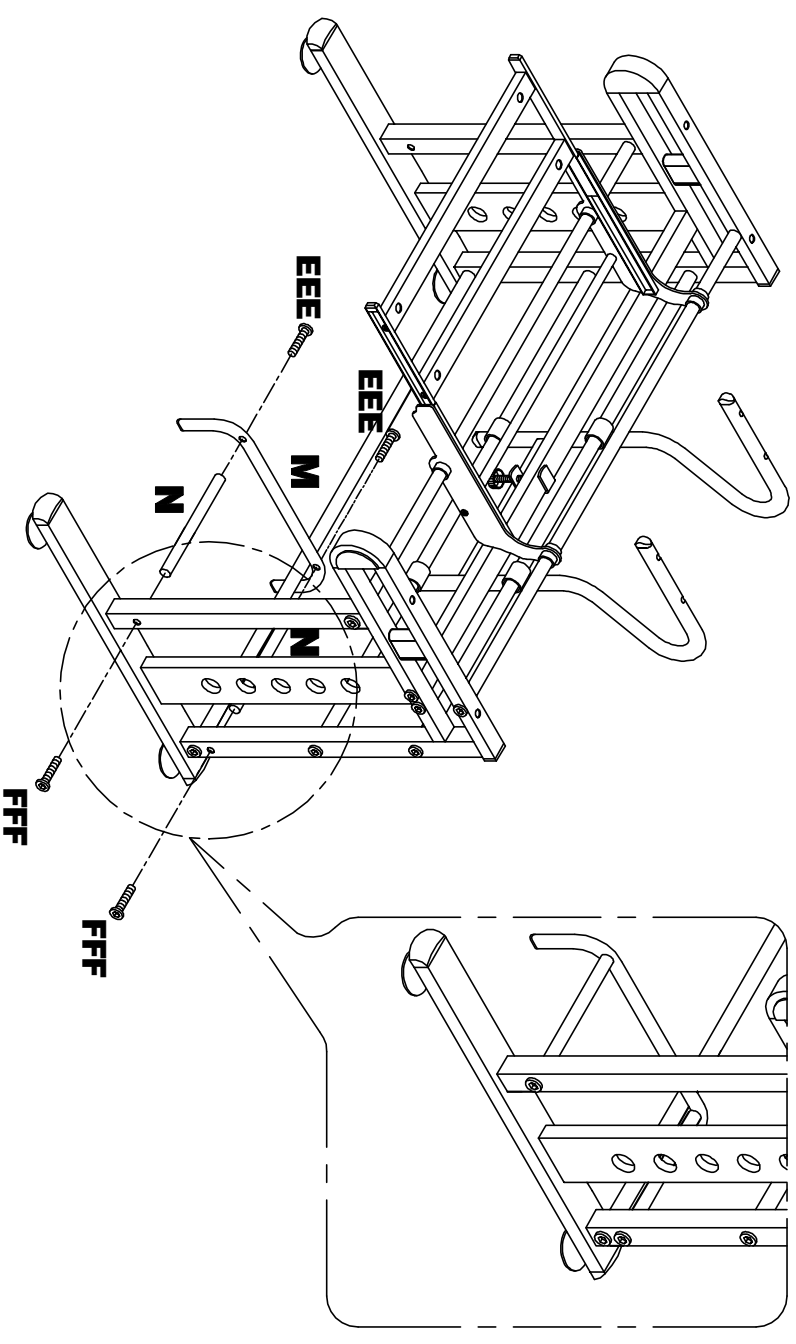
3**Assemble tubes P between side panels A and B by using screws EEE.****5****Assemble tube Q by using screws FFF.****4****Tube R is assembled between side panels A and B by using screws FFF. Rotate parts L for fixing the upper rack system.****6****Let tubes Q through parts C and D. Then, assemble tubes K and H by using screws GGG.**



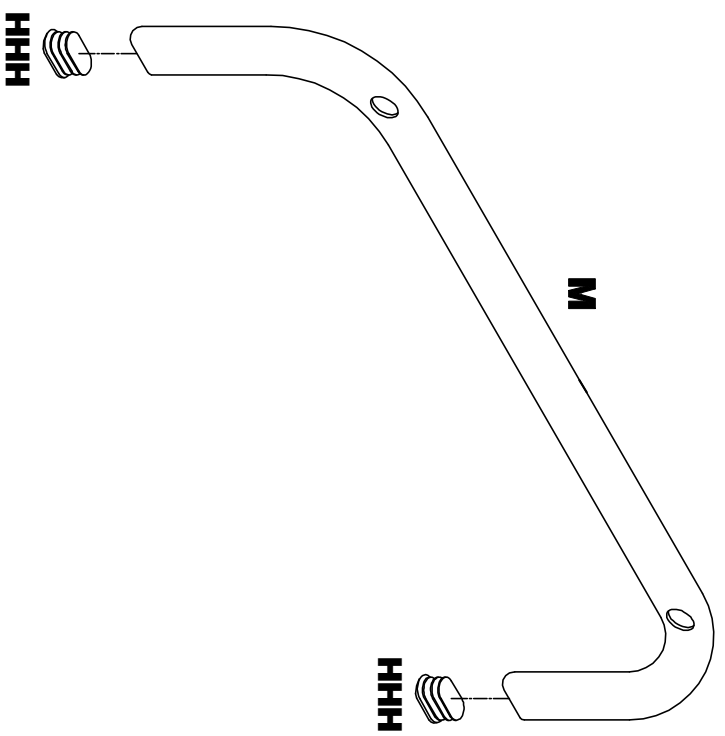
Assemble tubes **Q** between side panels **A** and **B** by using screws **FFF**.



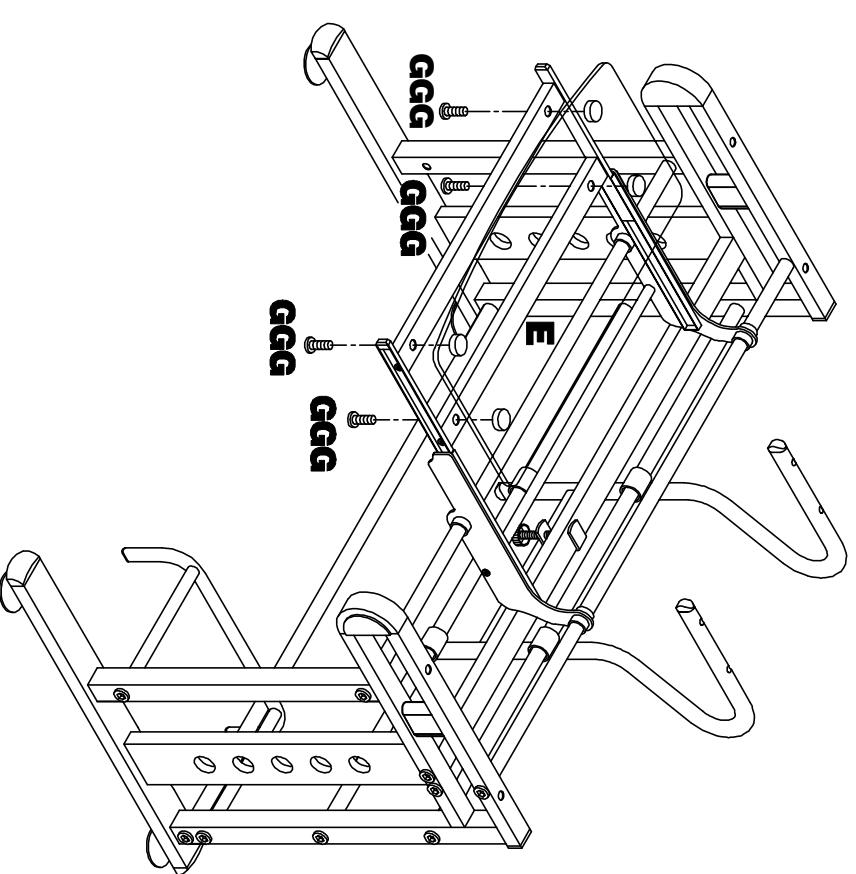
Assemble tubes **M** and **N** by using screws **EEE** and **FFF**. CPU rack can either be assembled inside or outside each side panel.



Insert parts **HHH** into tube **M**.

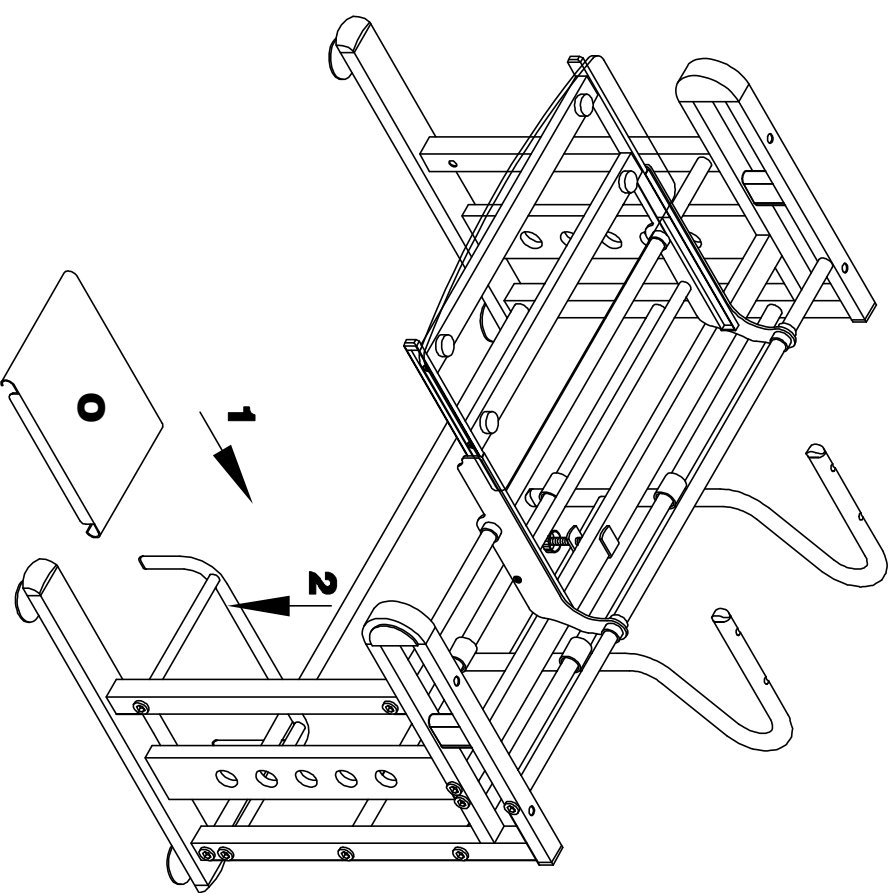


Place glass **E** on the frame as illustrated and use screws **GGG** to secure the keyboard **E**.



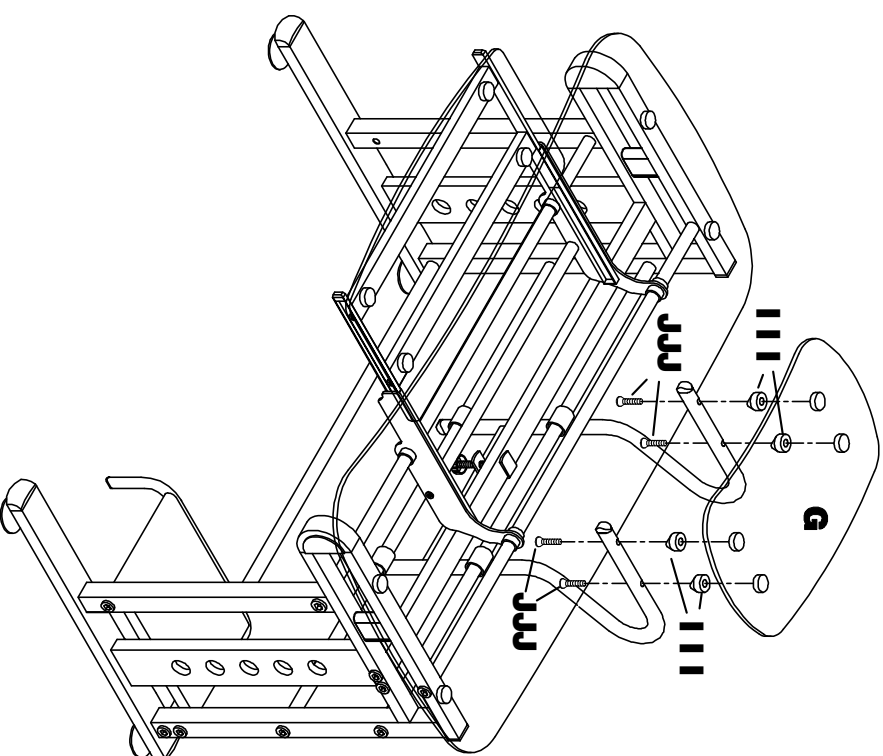
1 1

Put panel O onto the metal frame.



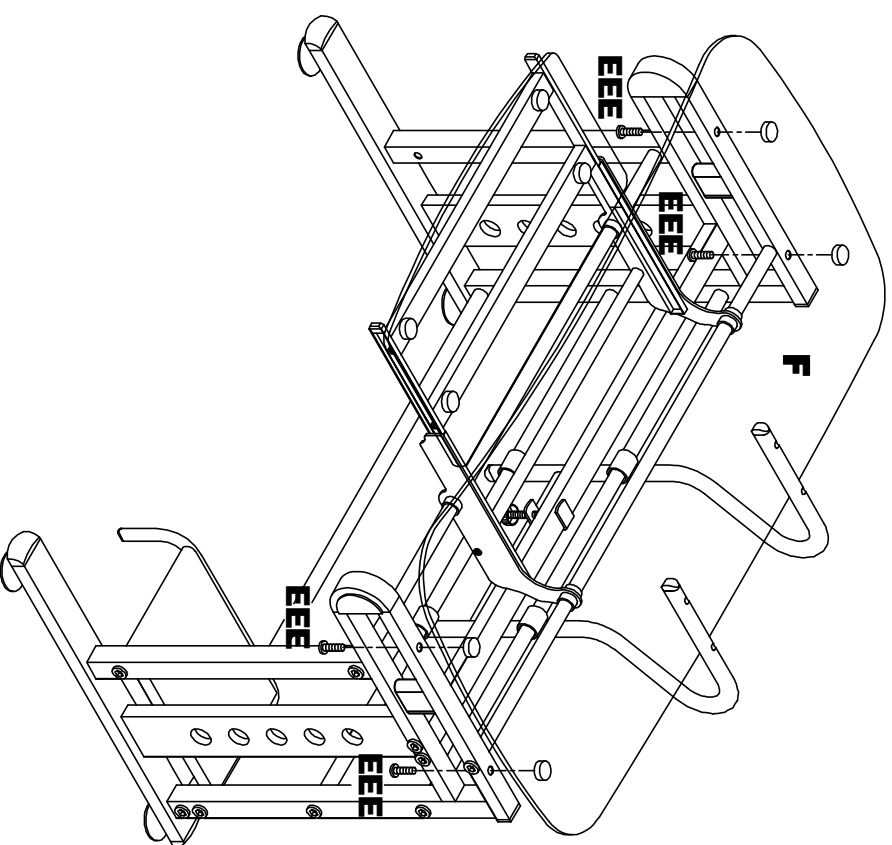
1 3

Put parts III and glass G on the top of frame and then fix them by using screws JJJ.



1 2

Put glass F on the whole frame and upwardly drive in screws EEE.



1 4

Completion. Function: Keyboard and upper rack can be slid from right to left.

